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NOV 08 1995

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STATE OF MINNESOTA

IN SUPREME COURT

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C4-95-2175  
NOV 09 1995

LAWYERS PROF. RESP. OFFICE

In Re Petition for Disciplinary Action  
against Steven H. Bolton, an Attorney  
at Law of the State of Minnesota.

O R D E R

WHEREAS, the Director of the Office of Lawyers Professional Responsibility has filed a petition for disciplinary action alleging that respondent Steven H. Bolton back-dated certain real estate transfer documents, and notarized the back-dated documents and, further, falsely certified that he maintained proper trust account books and records; and

WHEREAS, the Director and respondent have entered into a stipulation wherein respondent waives his rights pursuant to Rule 14, Rules on Lawyers Professional Responsibility, and unconditionally admits the allegations of the petition and wherein they jointly recommend a 30-day suspension pursuant to Rule 15, with reinstatement by affidavit pursuant to Rule 18(f), and that respondent successfully complete the professional responsibility portion of the state bar examination within 1 year of the date of this order; and

WHEREAS, this court has independently reviewed the record and agrees with the recommended disposition;

IT IS HEREBY ORDERED that respondent Steven H. Bolton is suspended for 30 days, with the suspension to take effect 30 days from the date of this order, that he may be reinstated

by affidavit pursuant to Rule 18(f), and that he successfully complete the professional responsibility examination within 1 year. The Director is awarded \$750 in costs pursuant to Rule 24.

Dated: *November 5, 1995*

BY THE COURT:

*Mary Jeanne Coyne*

Mary Jeanne Coyne  
Associate Justice